KIT PART NUMBER 4360005 INSTRUCTIONS FOR INSTALLING UPDATED NEW VISION STYLING TRIM

CHECK THE PARTS RECEIVED IN THIS KIT WITH THE PARTS LIST IN
THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING CONTACT THE
CRANE MERCHANDISING SYSTEMS' PARTS DEPARTMENT AT 1-800-621-7278.

Read these instructions carefully before installing the kit. Keep these instructions for part numbers and for future reference.

THIS KIT CONTAINS THE FOLLOWING:

PART NUMBER	DESCRIPTION	QTY
4362031	TRIM - DOOR - HORIZ - GPL - BLACK	1
4362019	TRIM - HORIZ - DOOR - FLAT "T" BL	1
4362106	TRIM - DOOR INSIDE - BLACK	2
G1472027	SCREW - SHEET METAL - #6 X .44	12
2222110	T BOLT - TRIM	8
3102162	1/2 TEE BOLT TRIM	2
1572060	TEE BOLT - TRIM-#6-32 X 3/8	5
9900078	NUT #6-32 KEPS ZINC PLATE	5
9900081	NUT #8-32 KEPS ZINC PLATE	10
4360006	KIT INSTR - NEW VISION STYLING TRIM 436	1

!WARNING! Electrical Shock Hazard - Turn machine off before installing this kit. Failure to do so could result in electrical shock.

Removal and Replacement New Vision Trim package:

- 1. Read these instructions carefully before installing this kit.
- 2. Remove 5 carriage bolts and nuts securing the top trim decal. Discard the carriage bolts.
- 3. Remove the trim decal.
- 4. Place 1 large "T" bolt (3102162) in the bottom slot of the top trim panel and slide it to the far right.
- 5. Place 4 medium "T" bolts (2222031) in the bottom slot of the top trim panel.
- 6. Place 4 small "T" bolts (1572060) in the top slot of the trim panel.
- 7. Line up the "T" bolts with the holes on top of the door and mount the trim panel. Secure with appropriate zinc nuts.

NOTE: The top and bottom of the trim panel is determined by the size of the edge channel on the trim panel. i.e. The larger edge channel is the bottom and the smaller edge channel is the top of the trim panel (see figure below).

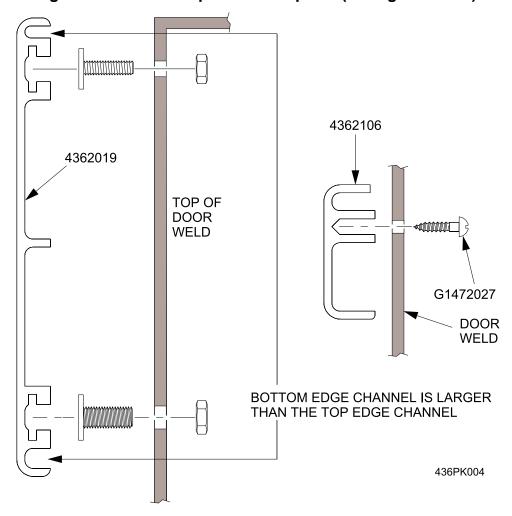


Figure 1

8. Remove the 12 carriage bolts on the left and right sides of the shadow box securing the outside panels.

9. Use 12 sheet metal screws to mount the two vertical trim pieces (4362106) as shown in the illustration below.

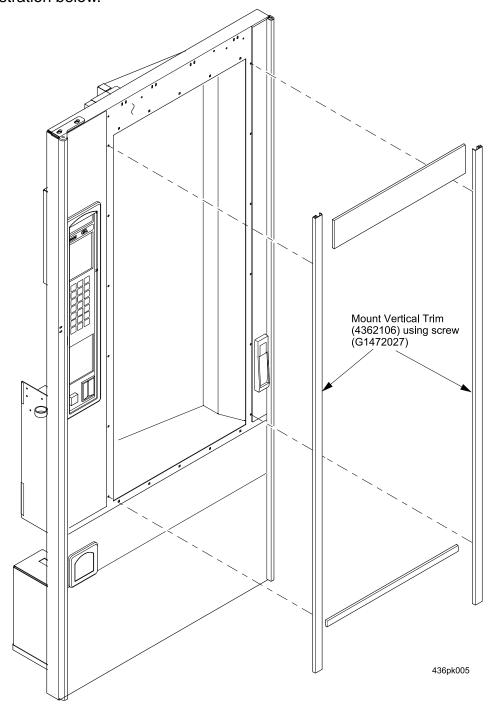


Figure 2

- 10. Remove the 5 carriage bolts and nuts securing the bottom graphics panel. Discard carriage bolts.
- 11. Place 1 large "T" bolt (3102162) in bottom slot of top trim panel and slide to the far right.
- 12. Place 4 medium "T" bolts (2222110) into trim panel 4362031.
- 13. Line up "T" bolts with holes on the door where carriage bolts had been removed and mount trim panel. Secure with appropriate zinc nuts.